

ROCKY HILL, CONNECTICUT 06067
 EMERGENCY PHONE: (860) 571-5100

MATERIAL SAFETY DATA SHEET

Permatex(R) 598 Ultra Black(R) Hi-Temp RTV
 82180

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Permatex(R) 598 Ultra Black(R) Hi-Temp RTV
 Silicone Sensor-Safe Gasket Maker
 Item No.: 82180
 Part No.: 598BR
 Product Type: RTV Silicone

2. COMPOSITION, INFORMATION ON INGREDIENTS

| Ingredients | CAS No. | % |
|--|-------------|-------|
| Poly(dimethylsiloxane), hydroxy terminated | 70131-67-8 | 35-40 |
| Calcium carbonate | 471-34-1 | 30-35 |
| Poly(dimethylsiloxane), dimethyl | 63148-62-9 | 15-20 |
| Modified silicon dioxide | 68611-44-9 | 5-10 |
| Vinyl oximosilane | 2224-33-1 | 3-5 |
| ALUMINUM | 7429-90-5 | 0.1-1 |
| CARBON BLACK | 1333-86-4 | 0.1-1 |
| Methyl ethyl ketoxime | Proprietary | *** |

***When this product is exposed to moisture, 5-10% methyl ethyl ketoxime may be formed.

Ingredients which have exposure limits

| Exposure Limits (TWA) Ingredients | ACGIH (TLV) | OSHA (PEL) | OTHER |
|---------------------------------------|----------------|----------------------------------|--------------------------|
| Calcium carbonate | 10 mg/m3 dust | 15 mg/m3 dust 5 mg/m3 respir. | None |
| Modified silicon dioxide | 10 mg/m3 | 6 mg/m3 | 6 mg/m3 |
| ALUMINUM | 10 mg/m3 dust | 15 mg/m3 dust 5 mg/m3 respir. | None |
| CARBON BLACK | 3.5 mg/m3 TWA | 3.5 mg/m3 TWA | 5ppm |
| Methyl ethyl ketoxime | None | None | 3 ppm TWA 10 ppm STEL |
| Exposure Limits (STEL) Ingredients | ACGIH (TLV) | OSHA (PEL) | |

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3. HAZARDS IDENTIFICATION

Toxicity: Eye and skin irritant. Moderately toxic by ingestion. When heated to temperatures above 300°F (150°C) in the presence of air, this product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate eyes, nose and throat. Safe handling conditions may be maintained by keeping vapor concentrations below the OSHA permissible limit for formaldehyde.

Primary Routes of Entry: Skin, ingestion, inhalation.

Signs and symptoms of Exposure: Methyl ethyl ketoxime produced during cure is toxic and irritates eyes, nose and throat.

Existing Conditions Aggravated by Exposure: None known

| Ingredients | Literature Referenced Target Organ and Other Health Effects | Carcinogen | | |
|--|--|------------|------|------|
| | | NTP | IARC | OSHA |
| Poly(dimethylsiloxane), hydroxy terminated | No Data | NO | NO | NO |
| Calcium carbonate | NUI | NO | NO | NO |
| Poly(dimethylsiloxane), dimethyl | IRR | NO | NO | NO |
| Modified silicon dioxide | No Data | NO | NO | NO |
| Vinyl oximosilane | No Data | NO | NO | NO |
| ALUMINUM | IRR LUN | NO | NO | NO |
| CARBON BLACK | RES | NO | 2B | NO |
| Methyl ethyl ketoxime | ALG BLO CNS IRR | NO | NO | NO |

Abbreviations

| | |
|------------------------------------|----------------------------|
| 2B Possibly carcinogenic to humans | ALG Allergen |
| BLO Blood | CNS Central nervous system |
| IRR Irritant | LUN Lung |
| NUI Nuisance dust | RES Respiratory |

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention
 Inhalation: Remove to fresh air. If symptoms persist, obtain medical attention.
 Skin Contact: Wipe off paste with paper towel or cloth.

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4. FIRST AID MEASURES (continued)

Eye Contact: Wash thoroughly with soap and water
Flush at least 15 minutes with water. Obtain
medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: More than 200°F Method: Tag Closed Cup
Recommended
Extinguishing Agents: Carbon dioxide, foam, dry chemical
Hazardous Products formed
by Fire or Thermal Decomp Formaldehyde, silica fume
Unusual Fire or
Explosion Hazards: None

Explosive Limits:
(% by volume in air)Lower Not available
(% by volume in air)Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case
of spill or leak: Wipe or scrape up spilled material. Maintain good
ventilation for large spills. Place scrap
material in a well ventilated area and allow to
cure to rubber.

7. HANDLING AND STORAGE

Safe Storage: Store in a dry area below 90°F. Keep
containers closed when not in use.
(Contact Loctite Customer Service 1-800-243-4874 for shelf Life information)
Handling: Avoid skin and eye contact. Avoid breathing vapor.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Safety glasses or goggles. Avoid contact lenses.
Skin: Rubber or plastic gloves.
Ventilation: Provide local ventilation for prolonged use in a
confined area.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Black paste
Odor: Mild
Boiling Point: Not Applicable, Polymeric

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9. PHYSICAL AND CHEMICAL PROPERTIES (continued)

pH: 7-8
 Solubility in Water: Polymerized
 Specific Gravity: 1.3
 Volatile Organic Compound
 (EPA Method 24) 4.3%; 56 grams per liter
 Vapor Pressure: Less than 5mm at 70°F
 Vapor Density: 3.0
 Evaporation Rate
 (Ether = 1) Not available

10. STABILITY AND REACTIVITY

Stability: Stable
 Hazardous Polymerization: Will not occur
 Incompatibility: Strong oxidizers. Polymerized by contact with
 moisture.
 Hazardous Decomposition
 Products (non-thermal): Methyl ethyl ketoxime

11. TOXICOLOGICAL INFORMATION

See Section 3.

12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended methods of
 disposal: Cured rubber can be incinerated or landfilled
 following EPA and local regulations
 EPA Hazardous Waste
 Number NH - Not a RCRA Hazardous Waste Material

14. TRANSPORT INFORMATION

DOT (49 CFR 172)
 Domestic Ground Transport
 Proper Shipping Name: Unrestricted
 Hazard Class or
 Division: Unrestricted
 Identification Number: None
 Marine Pollutant: None
 IATA
 Proper Shipping Name: Unrestricted
 Class or Division: Unrestricted

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14. TRANSPORT INFORMATION (continued)

UN or ID Number: None

15. REGULATORY INFORMATION

CA Proposition 65: No Prop65 chemicals are known to be present.

16. OTHER INFORMATION

Estimated NFPA(R) Code:
Health Hazard: 1
Fire Hazard: 1
Reactivity Hazard: 1
Specific Hazard: No water

Estimated HMIS(R) Code:
Health Hazard: 1
Flammability Hazard: 1
Reactivity Hazards: 1
Personal Protection: See Section 8.

NFPA is a registered trademark of the National Fire Protection Assn.
HMIS is a registered trademark of the National Paint and Coatings Assn.

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